### Manufacturing: Health, Safety and Environmental Assurance

**Career Pathway Plan of Study for ▶ Learners ▶ Parents ▶ Counselors ▶ Teachers/Faculty**

This Career Pathway Plan of Study (based on the Health, Safety and Environmental Assurance Pathway of the Manufacturing Career Cluster) can serve as a guide, along with other career planning materials, as learners continue on a career path. Courses listed within this plan are only recommended coursework and should be individualized to meet each learner’s educational and career goals. *This Plan of Study, used for learners at an educational institution, should be customized with course titles and appropriate high school graduation requirements as well as college entrance requirements.*

| EDUCATION LEVEL | GRADE | English/Language Arts | Math | Science | Social Studies/Sciences | Other Required Courses Other Electives Recommended Electives Learner Activities | *Career and Technical Courses and/or Degree Major Courses for Health, Safety and Environmental Assurance Pathway | SAMPLE Occupations Relating to This Pathway |
|-----------------|-------|-----------------------|------|---------|----------------------------|--------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------|
| SECONDARY       | 9     | English/Language Arts I | Algebra I | Earth or Life or Physical Science | State History Civics | All plans of study should meet local and state high school graduation requirements and college entrance requirements. Certain local student organization activities are also important including public speaking, record keeping and work-based experiences. | • Introduction to Manufacturing Occupations | ▶ Environmental Engineer ▶ Environmental Specialist ▶ Health and Safety Representative ▶ Safety Coordinator ▶ Safety Engineer ▶ Safety Team Leader ▶ Safety Technician |
|                 | 10    | English/Language Arts II | Geometry | Biology | U.S. History | | • Information Technology Applications | |
|                 | 11    | English/Language Arts III | Algebra II | Chemistry | World History Economics | | • Employment in Manufacturing Occupations | |
| College Placement Assessments-Academic/Career Advisement Provided | | | | | | | |
| SECONDARY       | 12    | English/Language Arts IV | Trigonometry or Statistics or other math course | Physics | Psychology | | • Applications in Manufacturing Technology | |
| Articulation/Dual Credit Transcribed-Postsecondary courses may be taken/moved to the secondary level for articulation/dual credit purposes. | | | | | | | |
| POSTSECONDARY   | Year 13 | English Composition | Algebra | Chemistry Physics | American Government Psychology | All plans of study need to meet learners’ career goals with regard to required degrees, licenses, certifications or journey worker status. Certain local student organization activities may also be important to include. | • Safety in the Workplace ▶ Compliance Policies and Procedures ▶ Creating a Safe Environment | |
|                 | Year 14 | English Literature | Computer Applications | Biological Science | Physical Science | American History Geography | | • Sustaining a Safe Environment ▶ Health, Safety and Environmental Promotion and Training | |
|                 | Year 15 | Speech/Oral Communication | Continue courses in the area of specialization. | | | | | • Continue Courses in the Area of Specialization | |
|                 | Year 16 | Continue courses in the area of specialization. | | | | | | • Complete Manufacturing Major (4-Year Degree Program) | |

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Creating Your Institution’s Own Instructional Plan of Study

With a team of partners (secondary/postsecondary teachers and faculty, counselors, business/industry representatives, instructional leaders, and administrators), use the following steps to develop your own scope and sequence of career and technical courses as well as degree major courses for your institution’s plan of study.

1. Crosswalk the Cluster Foundation Knowledge and Skills (available at http://www.careerclusters.org/goto.cfm?id=94) to the content of your existing secondary and postsecondary programs/courses.

2. Crosswalk the Pathway Knowledge and Skills (available at http://www.careerclusters.org/goto.cfm?id=65) to the content of your existing secondary/postsecondary programs and courses.

3. Based on the crosswalks in steps 1 and 2, determine which existing programs/courses would adequately align to (cover) the knowledge and skills. These programs/courses would be revised to tighten up any alignment weaknesses and would become a part of a sequence of courses to address this pathway.

4. Based on the crosswalks in steps 1 and 2, determine what new courses need to be added to address any alignment weaknesses.

5. Sequence the content and learner outcomes of the existing programs/courses identified in step 3 and new courses identified in step 4 into a course sequence leading to preparation for all occupations within this pathway. (See list of occupations on page 1 of this document.)

6. The goal of this process would be a series of courses and their descriptions. The names of these courses would be inserted into the Career and Technical Courses column on the Plan of Study on page 1 of this document.

7. Below is a sample result of steps 1-6, and these course titles are inserted into the Plan of Study on page 1 of this document.

8. Crosswalk your state academic standards and applicable national standards (e.g., for mathematics, science, history, language arts, etc.) to the sequence of courses formulated in step 6.
The following course is based on the Cluster Foundation Knowledge and Skills found at http://www.careerclusters.org/goto.cfm?id=94. These skills are reinforced through participation in student organization activities.

#1
Introduction to Manufacturing Occupations: This course provides students an opportunity to experience various professional organized skill areas. These experiences are designed to be similar to occupations actually existing in the commercial/industrial workplace. This may be taught as a career exploration course in conjunction with other foundation Career Cluster courses.

The following course is based on the Cluster Foundation Knowledge and Skills as well as the Pathway Knowledge and Skills found at http://www.careerclusters.org/goto.cfm?id=65. These skills are reinforced through participation in student organization activities.

#2
Information Technology Applications: Students will use technology tools to manage personal schedules and contact information, create memos and notes, prepare simple reports and other business communications, manage computer operations and file storage, and use electronic mail and Internet applications to communicate, search for and access information.

The following courses expose students to Pathway Knowledge and Skills found at http://www.careerclusters.org/goto.cfm?id=65 and should include appropriate student activities.

#3
Employment in Manufacturing Occupations: Students will study the roles and responsibilities of various occupations related to manufacturing. Students will research available sources to acquire knowledge of how to maintain a safe and productive workplace including following local, federal and company regulations to perform environmental and safety inspections. Students will develop strategies for communicating with coworkers and/or external customers to ensure production meets business requirements and learn strategies for maintaining equipment, tools and workstations. A work-based learning component is encouraged.

#4
Applications in Manufacturing Technology: This course prepares students for careers in manufacturing and for postsecondary education. The main focus is a core structure study in hydraulics, pneumatics, electrical, material testing, sensors, electric and pneumatic robot operations, and an introduction to programmable logic controllers, measurement, and materials characterization. A work-based learning component is provided.

#5
Safety in the Workplace: Students will develop in-depth skills for maintaining a safe and productive environment including following regulations to perform inspections, participate in emergency response teams to perform emergency drills, identify unsafe conditions and take corrective actions, and provide a safety orientation to train other employees in safe practices and emergency procedures. Students will ensure that equipment including machine guards, light curtains, sensors and robotics are being used safely in the workplace by training others to use equipment safely; by suggesting processes and procedures to support safety; by fulfilling safety and health requirements for maintenance, installation and repair; and by monitoring equipment and operator performance to assure workplace safety and compliance with both company and national regulations. This course will include strategies for maintaining high water and air-quality standards in the workplace.

#6
Compliance Policies and Procedures: Students will develop skills for implementing health, safety and/or environmental programs, projects, policies or procedures. This includes being able to document regulatory compliance; communicate company health, safety, and environmental policies and procedures; stop unsafe work practices; report violations to proper authorities and prepare for health, safety, and environmental emergencies.

#7
Creating a Safe Environment: This course focuses on procedures for planning, investigating, and inspecting the workplace. Students will develop proactive skills of planning for safety in new production processes; conducting health, safety and/or environmental incident and hazard investigations; and conducting inspections that are preventive in nature to reduce health, safety and/or environmental incidents and hazards.

#8
Sustaining a Safe Environment: Students will study practices for implementing continuous improvement in health, safety and/or the environment. Steps in this process will include analyzing root causes, problems, and relevant data; addressing priorities; benchmarking practices; and maintaining knowledge of appropriate policies and procedures. Students will also conduct job safety and health analysis for jobs, equipment and processes in order to gather information about occupational hazards, ways to eliminate hazards, and benefits of workplace health, safety, and/or environmental assurance programs.

#9
Health, Safety and Environmental Promotion and Training: Students will develop skills related to promoting health, safety, and/or environmental assurance programs including being an advocate for workplace safety and educating others about the benefits of these programs. Students will use this information to develop skills for training workers about health, safety and/or environmental issues.